






Water Activated Tape

For unitized loads and light weight cartons, Paper Tape can provide a tamper evident closure method. Paper tapes are easy to conform around box edges and offer the same permanent seal to either virgin or recycled corrugated as reinforced tapes.

Paper Tape Grades

Tape Grade	Paper Basis Weights	Standard Sizes (cases/pallet)	Fast Movers
 BLUE DIAMOND Light Duty	40 lbs (Natural & White)	1" x 500' – 30 pack (84) 1-1/2" x 500' – 20 pack (84)	1-1/2 x 500'
 BLUE DIAMOND Medium Duty	55 lbs (Natural) 60 lbs (White)	2" x 600' – 12 pack (75) 2.5" x 600' – 12 pack (60) 70mm x 600' – 10 pack (60) 3" x 600' – 10 pack (60)	3" x 600'
 BLUE DIAMOND Heavy Duty	85 lbs (Natural) 90 lbs (White)	3" x 375' – 10 pack (60)	N/A

Paper Tape Notes:

- Light Duty is wound Gummed Side Out.
- Medium and Heavy Duty are wound Gummed Side In.



Corrugated Box Tape is used by box manufacturers to seam the edges of a box together. The water activated adhesive system forms a permanent bond to the recycled or virgin board.

Box Tape Grades

Tape Grade	Paper Basis Weights	Reinforcement Pattern	Standard Sizes (cases/pallet)	Fast Movers
Blue Crest All Purpose	35/40	CD Pattern G75 Single Diamond	2" x 3400' – 3 pack (24) 2.5" x 3400' – 2 pack (24) 3" x 3400' – 2 pack (24)	3" x 3400'
Blue Crest X-Heavy	35/40	CD Pattern G55 Double Diamond	3" x 3000' – 2 pack (24)	3" x 3000'

Box Tape Notes:

- All box tape is wound Gummed Side In on a 1.4" ID core.
- All Purpose is offered in Natural and White.
- X-Heavy is only available in Natural.

