

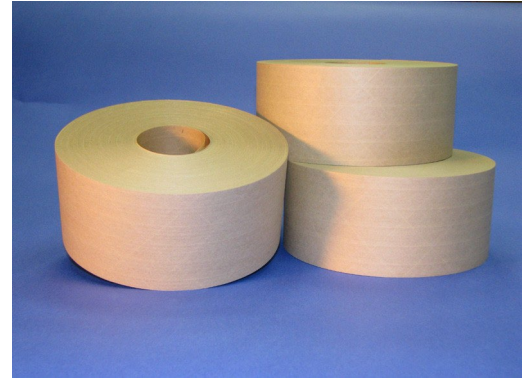


Water Activated Tape - **REINFORCED**

UPDATED PRODUCT LINE ANNOUNCEMENT

Always striving for continuous improvement, Holland is proud to introduce our updated line of water activated tape products. Enhancements to the product line include:

- **Increased Cases per Pallet** – changes to the 450' and 375' put-up of H-20, H-30, H-40 have improved utilization of freight costs and stability of the pallet.
- **H-60 – Improved Strength** – Upgraded to a 25#/25# paper combination from 23#/23#.
- **H-30 & H-70 White / White** – True white reinforced tapes designed to be the finest printable grades of WAT in the industry.



Grade	Color & Duty	Paper Basis Weights	Reinforcement Pattern	Standard Sizes (cases/pallet)	Stock Items
H-20	Natural Economy	20/23	(1-1-1-1-1) H110 MD -70mm 1.25" CD Pattern G150	70mm x 375' – 8 pack (105) 70mm x 450'–10 pack (63) 70mm x 500' – 6 pack (90)	70mm x 450' 70mm x 500'
H-30	Natural Light Duty	23/23	(1-1-1-1-1) H110 MD-72mm 1.25" CD Pattern G150	72mm x 375' – 8 pack (105) 72mm x 450'–10 pack (63) 72mm x 500' – 6 pack (90)	72mm x 450'
H-30WW	White Light Duty	25/25	(1-1-1-1-1) H110 MD -72mm 1.25" CD Pattern G150	72mm x 375' – 8 pack (105) 72mm x 450'–10 pack (63) 72mm x 500' – 6 pack (90)	72mm x 450'
H-40	Natural Medium Duty	23/23	(1-1-1-1-1) G75 MD -72mm 1.25" CD Pattern G150	72mm x 375' – 8 pack (105) 72mm x 450'–10 pack (63) 72mm x 500'– 6 pack (90)	72mm x 450'
H-50	Natural Medium Duty	23/23	(1-1-1-1-1-1) G75 MD -3" 1.25" CD Pattern G150	3" x 375' – 8 pack (84) 3" x 450' – 10 pack (60)	3" x 450'
H-60	Natural Heavy Duty	25/25	(2-1-1-1-1-2) G75 MD -3" 1.25" CD Pattern G150	3" x 375' – 8 pack (84) 3" x 450' – 10 pack (60)	3" x 450'
H-70	Natural Heavy Duty	30/23	(2-2-1-2-2) H110 MD -3" 1.25" CD Pattern G150	3" x 375' – 8 pack (84) 3" x 450' – 10 pack (60)	3" x 450'
H-70WW	White Heavy Duty	30/25	(2-2-1-2-2) H110 MD -3" 1.25" CD Pattern G150	3" x 375' – 8 pack (84) 3" x 450' – 10 pack (60)	3" x 450'
H-80	Natural X-Heavy Duty	30/23	(2-2-1-2-2) G75 MD -3" 0.75" CD Pattern G150	3" x 375' – 8 pack (84) 3" x 450' – 10 pack (60)	N/A

- H-20, H-30, H-30WW, H-70, H-70WW are available in additional widths.
- Reinforced Tapes are wound gummed side in, coreless and with 100% fiberglass reinforcement.








Water Activated Tape

Paper Tape

For unitized loads and light weight cartons, Paper Tape can provide a tamper evident closure method. Paper tapes are easy to conform around box edges and offer the same permanent seal to either virgin or recycled corrugated as reinforced tapes. Paper Tape is biodegradable, repulpable and recyclable.



New Grade	Prior Grade	Paper Basis Weights	Standard Sizes (cases/pallet)	Stock Items
LD	 BLUE DIAMOND Light Duty	40 lbs (Natural)	1-1/2" x 500' – 20 pack (84)	1-1/2" x 500'
MD	 BLUE DIAMOND Medium Duty	55 lbs (Natural) 60 lbs (White)	2" x 600' – 12 pack (75) 2.5" x 600' – 12 pack (60) 70mm x 600' – 10 pack (60) 3" x 600' – 10 pack (60)	3" x 600'
HD	 BLUE DIAMOND Heavy Duty	85 lbs (Natural) 90 lbs (White)	3" x 375' – 10 pack (60)	N/A

Paper Tape Notes:

- Light Duty is wound Gummed Side Out.
- Medium and Heavy Duty are wound Gummed Side In.
- Additional sizes and put-ups are available upon request.



- **Recyclable**
- **Repulpable**
- **Biodegradable**

Box Tape

Corrugated Box Tape is used by box manufacturers to seam the edges of a box together. The water activated adhesive system forms a permanent bond to the recycled or virgin board.

New Grade	Prior Grade	Paper Basis Weights	Reinforcement Pattern	Standard Sizes (cases/pallet)	Stock Items
AP	Blue Crest All Purpose	40/40	CD Pattern G75 Single Diamond	3" x 3300' – 2 pack (24)	3" x 3300'

Box Tape Notes:

- Box tape is wound Gummed Side In on a 1.4" ID core.
- AP is offered in Natural and White.

